



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-109
Job Sheet 173261



Part No: PB67-43001-109

Job Qty: 5 ea

Part Name: Male Eye



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP B 05.10.14 Removed powder coat KJ/EC IPP Rev:B Now on Doosan Lathe 08-06-25 JLM
Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/7/18	4/7/18	0.00	0.00	Start Up Machining-4		<i>M.D. 18/04/18</i>
100	Doosan	5 pcs	4/7/18	4/7/18	0.00	1.33	Doosan		<i>M.D. 18/04/18</i>
110	QC	5 pcs	4/7/18	4/7/18	0.00	0.00	QC2 Machining-4		<i>M.D. 18/04/18</i>
120	QC	5 pcs	4/7/18	4/7/18	0.00	0.00	QC8 Machining-4		<i>J.L. 18-04-05</i>
130	HandFinish	5 pcs	4/9/18	4/9/18	0.00	0.33	HandFinish1		<i>M.D. 18-04-06</i>
140	QC	5 pcs	4/9/18	4/9/18	0.00	0.00	QC7		<i>11 APR 06 2018</i>
150	Packaging	5 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		<i>9-89</i>
160	QC21-SA	5 Ea	4/9/18	4/9/18	0.00	0.00	QC21		<i>M.D. 18/04/18 GA090</i>

Part Op 100 - 1- Turn as per Folio FA759 Rev: _____ & Dwg B67-43001-1-Rev: _____ 2-Deburr per dwg B67-43001-1

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

APR 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	1 ft (.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	1	42	0

Part Specifications

Specifications could not be found.

Plex 2/27/18 12:58 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S058362



Part: PB67-43001-109

Job No: 173261

Serial No/Batch: S058362

Revision:

Inspector:

Date: 04/05/18